

Date: Thursday, 7/19/2007 4:14:44 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM ASS'Y
Job Number	: 33581		
Estimate Number	: 11734		
P.O. Number	: N/A	Part Number	: D2795041
This Issue	: 7/19/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2795 REV A
First Issue	: 7/17/2007	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>JA 07.07.19</u>	Due Date	: 8/10/2007
Checked & Approved By	: <u>JA 07.07.19</u>	Qty:	21 Um: Each
Comment	: Est. A 01-02.05 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D27951	Arm LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 21.0000 Each(s)

Arm LH

Pick:

Qty	Part Number	Description	Batch
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1	D2795-1	Arm	B 33581 x 19 , B 33854 x 2 my MF
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2.0	D2808	Spacer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 21.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
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1	D2808	Spacer	B 34034. MF 07-08-28
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3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Press D2808 into D2795-1 arm as per Dwg D2795

SAD 07/08/28  
 MF 07-08-28

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/08/28 (x 21) MF

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 2 Date: 07/09/13

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM ASS'Y

Job Number: 33581

Part Number: D2795041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(21)

Comment: FINAL INSPECTION/W/O RELEASE

DATA 108/30

Job Completion



W 57-08-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

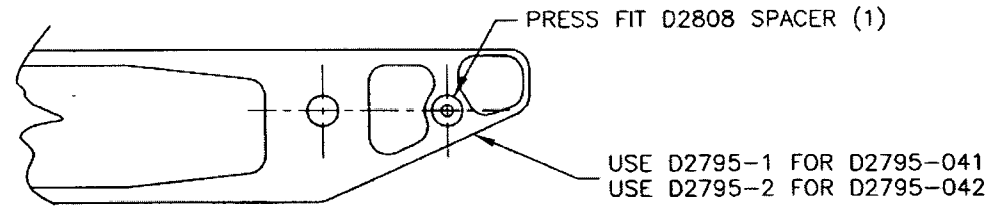
**NOTE:** Date & initial all entries

**DART**

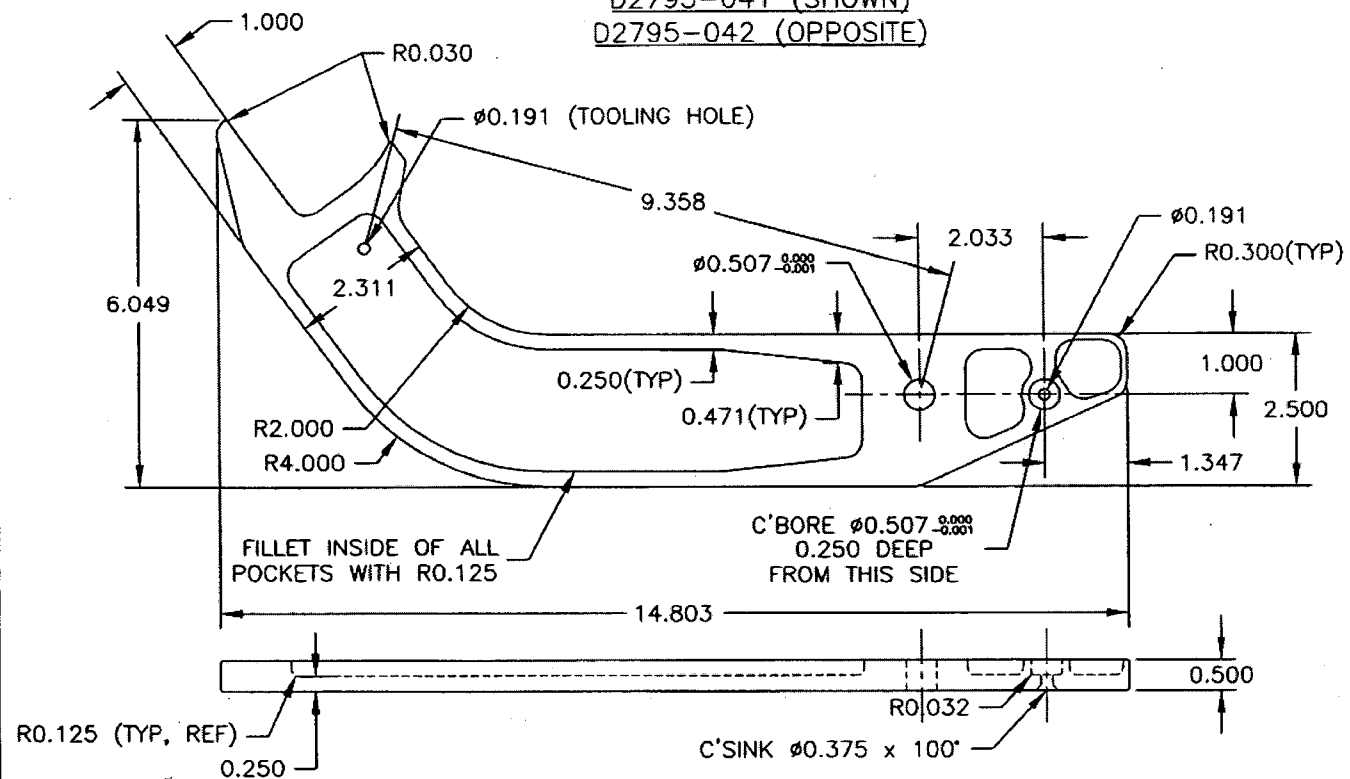


DESIGN	DRAWN BY	DART AEROSPACE LTD HAMMERSBURG, ONTARIO, CANADA	REV. A
CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO. D2795	SHEET 1 OF 1
DATE 00.11.03	TITLE ARM	NEW ISSUE	SCALE 1:3
A	00.11.03		

**RELEASED**  
00.11.13



D2795-041 (SHOWN)  
D2795-042 (OPPOSITE)



D2795-1 (SHOWN)  
D2795-2 (OPPOSITE)

NO. 3358  
WORK ORDER  
3358  
1  
SUBMIT TO ATTORNEY  
WITHIN 14 DAYS  
UNCONTROLLED COPY  
ENGINEER  
RETURNED  
SHOP  
MACHINE PER DRAWING FILE "D2795-A1.DWG"  
MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) 0.500 THICK (REF)  
DEBURR TO LEAVE R0.030 - 0.063 ON ALL EDGES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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